SPM/SPS-200

GRINDING AND POLISHING OF SPHERES, ASPHERES AND FREEFORMS





Grinder with 2, 3 and 4 tools available (cup-wheel mode shown)

Asphere and freeform grinding with horizontal spindle



Adaptive Aspheric Polishing Tool (ADAPT), also with dual spindle (2-step polishing)



Various polishing process solutions

FEATURES + BENEFITS

Flexibility

- Modular machine design meeting your specific needs
- One for all: processes spheres, aspheres, and freeform surfaces as well as edges, chamfers and many other processes
- Extended Y-axis and various spindle combinations enable maximum process flexibility on grinder and polisher

Efficiency

- Unique dual tool spindle technology, additional horizontal spindle or up to two dual tool spindles save setup times and allow multiple processes without retooling
- Grinding in disc and cup-wheel mode enables cost-effective production
- Integrated dressing spindle on polisher



Reliability

- High stability through unique and proven polymer concrete base and vibration damping machine feet
- Highly precise through direct driven and water-cooled spindles and axis.
- 3D process simulation for high process safety
- Air bearing workpiece spindle (optional) for excellent surface finish on grinding process
- Integrated quality control system compensates inaccuracies caused by tool wear

Ease of use

- Easy and convenient job setup via Satisloh guided user interface BaSyS
- Ergonomic machine design for convenient operating and fast and easy maintenance

OPTIONS + ACCESSORIES

- Different software modules
- ADAPT (Adaptive Deterministic Aspherical Polishing Technology)
- Center thickness control and form verification (OMM-touch)
- Measuring system for sagittal height
- Chiller, coolant and slurry systems
- Diamond tools, receptions, holders and consumables
- Spherometer rings

TECHNICAL INFORMATION

Dimensions (w x d x h)

Working range

- spherical Ø 10-200 mm
- (up to 300 mm with restrictions)

1200 x 1850 x 1970 mm (47 x 73 x 78 in)

aspherical Ø 10-300 mm

SPS-200:

SPM-200:

- spherical Ø 10-120 mm (up to 140 mm with restrictions)
- aspherical Ø 10-300 mm

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